



TIMES AND TEMPERATURES

Unbreakable™

nylon flexible partials

TCS Automatic Injector

320°C 11 min.
145-150 PSI

TCS Hydraulic and Manual Injector with TCS Digital Furnace

550°F 11 min.

iFlex™

polyolefin flexible partials

TCS Automatic Injector

280°C 13 min.
145-150 PSI

TCS Hydraulic and Manual Injector with TCS Digital Furnace

450°F 13 min.

Karadent™

semi-rigid microcrystalline polymer full dentures, frameworks, partial dentures.

TCS Automatic Injector

320°C 15-16 min.
150-165 PSI

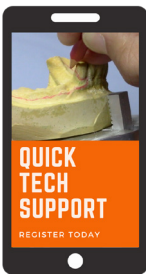
TCS Hydraulic and Manual Injector with TCS Digital Furnace

550°F 15-16 min.

Wax 2.5 mm thick and inject into a hot flask.

EZ Flow separator not recommended.

REGISTER for Quick Tech Support



Text your questions and pictures for quick support!

To register your cell phone text the following to **562-241-1225**.

- Lab Name, City, & State
- Contact Name
- Injection Unit

VISIT the TCS Technical Library



Browse through our Technical Library
View step by step guides, videos, and more.

View our Finishing & Polishing eBook

Finish and polish any TCS resin like a pro.

