

TIMES AND TEMPERATURES

Unbreakable™

nylon flexible partials

TCS Automatic Injector
320°C 11 min.
145-150 PSI

TCS Hydraulic and Manual Injector with TCS Digital Furnace
550°F 11 min.

iFlex™

polyolefin flexible partials

TCS Automatic Injector
280°C 13 min.
145-150 PSI

TCS Hydraulic and Manual Injector with TCS Digital Furnace
450°F 13 min.

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Karadent™

semi-rigid microcrystalline polymer full dentures, frameworks, partial dentures.

TCS Automatic Injector
320°C 15-16 min.
150-165 PSI

TCS Hydraulic and Manual Injector with TCS Digital Furnace
550°F 15-16 min.

*Wax 2.5 mm thick and inject with a hot flask.
EZ Flow separator not recommended*

Karadent™

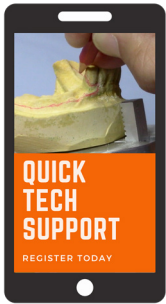
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REGISTER for Quick Tech Support



Text your questions and pictures for quick support!

To register your cell phone text the following to **562-241-1225**.

- Lab Name, City, & State
- Contact Name
- Injection Unit

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